## Material - GOST 20Ch20N14S2L

Standard Specification for Heat Resistant Alloy Steel and Nickel Base Castings
Group - Ferrous Stainless Steel Alloys
Sub Group - GOST 20Ch20N14S2L Alloy Steel and Nickel Base Casting for Heat Resistant
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

| Chemical Composition |  |  | Heat Treatment |  |
| :---: | :---: | :---: | :---: | :---: |
| Carbon | C \% | 0.200 max. | Solution Annealing |  |
| Silicon | Si \% | 2.000-3.000 |  |  |
| Manganese | Mn \% | 1.500 max. |  |  |
| Phosphorus | P \% | 0.035 max. |  |  |
| Sulphur | S \% | 0.025 max. |  |  |
| Chromium | $\mathrm{Cr} \%$ | 19.000-22.000 |  |  |
| Nickel | Ni \% | 12.000-15.000 |  |  |
| Iron | Fe \% | Balance | - |  |
| - | - | - | Mechanical Properties |  |
| - | - |  | Tensile Strength in Mpa | 440 min . |
| - | - | - | Yield Strength in Mpa | 230 min . |
| - | - | - | Elongation in \% | 10 min . |
| - | - | - | Reduction of Area in \% | - |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impact in Joule | - |
|  |  |  |  |  |
| Cross Reference Table |  |  |  |  |
| Material | Standard | Country | Grade Belong to the Industry |  |
| SA-351 Grade CF10MC | ASME | USA | Casting |  |
| GX25CrNiSi 20-14 | DIN | Germany | Casting |  |
| LH 19 N 14 G | PN | Poland | Casting |  |
| 1.4832 | DIN | Germany | Casting |  |
| A351 CF10MC | ASTM | USA | Casting |  |
| 7806 Grade 13 | IS | India | Casting |  |
| J92971 | UNS | USA | Casting |  |

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